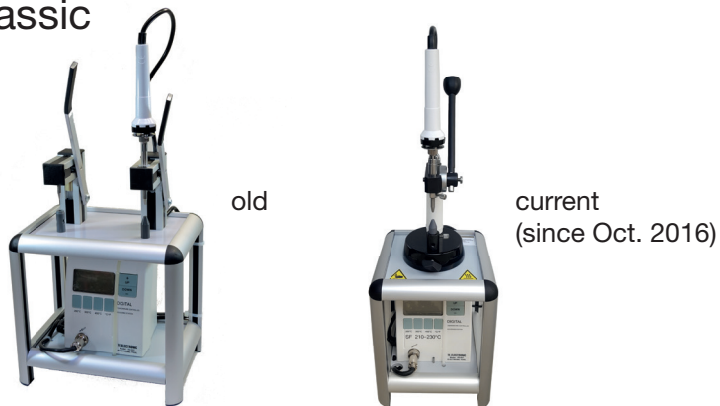


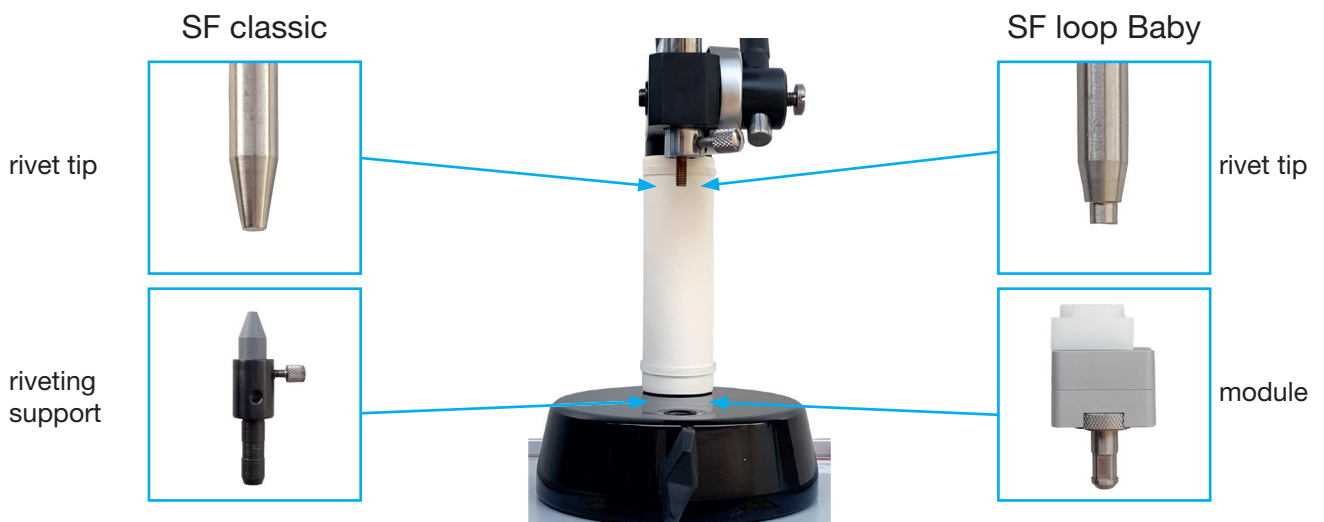
Riveting System SF loop Baby (new)

Riveting device SF classic

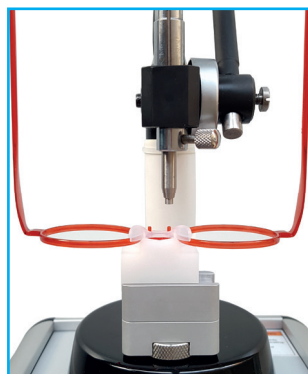


Option 1: Swap System for Riveting Device SF classic

(only possible with current SF classic riveting device)



Option 2: Complete Riveting Device SF loop Baby



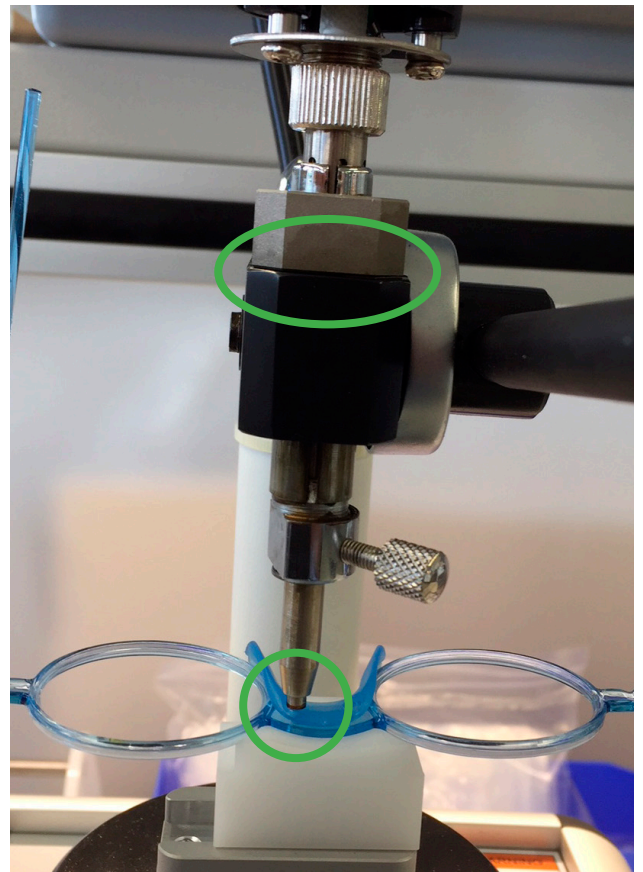
Calibration of Riveting Device SF loop Baby

The riveting device is calibrated before shipping at Optik Werkstatt. It is recommended to check the calibration on receipt and readjust if necessary.

The calibration respective readjustment works as follows:

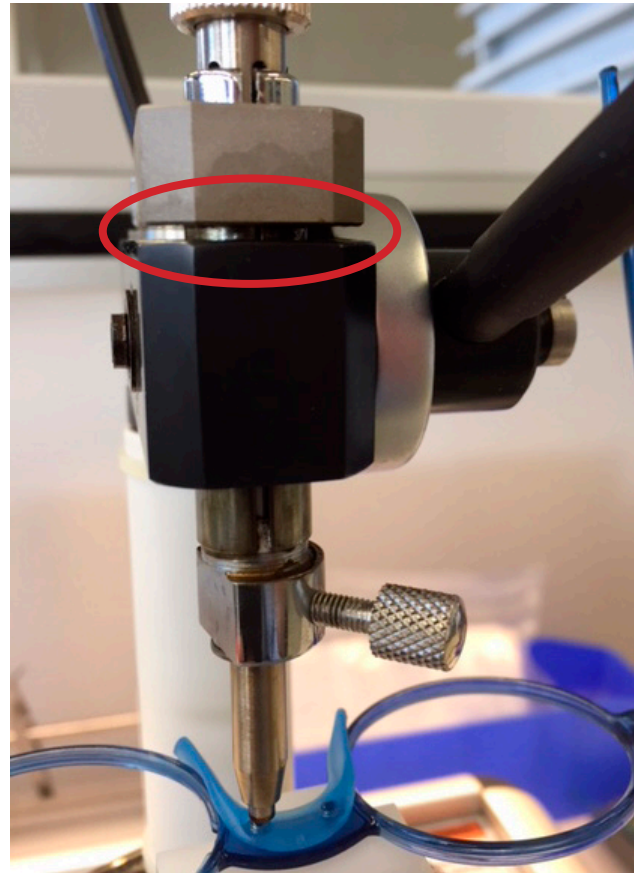
A riveted frame is placed on the rivet pad and pressed in cold condition with the head maker.

The calibration is correct (perfect distance) if the frame does not move when pressed (no play between the stop piece and the spindle holder).



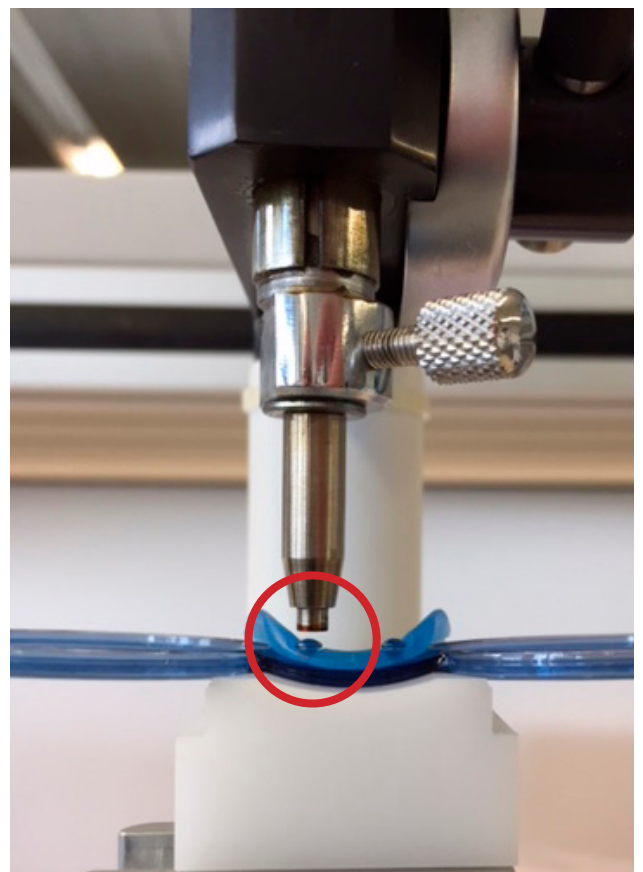
Adjustment of distance between stop piece and spindle receptacle.

=> Slightly open the Allen screw and push the stop piece downwards.



Adjusting of distance between rivet tip and frame.

=> Slightly open the Allen screw and push the stop piece upwards.



The instructions for the riveting process are available in the assembly manual.